



# Safety Data Sheet

## 1. IDENTIFICATION

**Product Identifier**

**Product Name** AUTOBOND RAPID-30 ADHESIVE - BASE

**Other means of identification**

**Product Code** 7871 - Base (Part A)

**Recommended use of the chemical and restrictions on use**

**Recommended Use** Sealer/Adhesive.

**Details of the supplier of the safety data sheet**

Autokote Systems, LLC  
119 Business Circle  
Thomasville, Ga. 31792

Mailing Address:  
P.O. Box 3246  
Thomasville, Ga. 31799

**Emergency Telephone Number**

CHEMTREC +1 (800) 424-9300 (Inside the US)  
CHEMTREC International +1 (703) 527-3887 (Outside the US, collect calls accepted)

## 2. HAZARDS IDENTIFICATION

**Appearance** Black paste

**Physical State** Paste

**Classification**

Skin corrosion/irritation	Category 2
Serious eye damage/eye irritation	Category 2
Skin sensitization	Category 1
Carcinogenicity	Category 2

**Signal Word**

Warning

**Hazard Statements**

Causes skin irritation  
Causes serious eye irritation  
May cause an allergic skin reaction  
Suspected of causing cancer



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**Precautionary Statements - Prevention**

Obtain special instructions before use  
Do not handle until all safety precautions have been read and understood  
Use personal protective equipment as required  
Wash face, hands and any exposed skin thoroughly after handling  
Avoid breathing dust/fume/gas/mist/vapors/spray  
Contaminated work clothing should not be allowed out of the workplace  
Wear protective gloves/protective clothing/eye protection/face protection

**Precautionary Statements - Response**

If exposed or concerned: Get medical advice/attention  
IF IN EYES: Rinse cautiously with water for several minutes. Remove contact lenses, if present and easy to do. Continue rinsing  
Get medical attention  
IF ON SKIN: Wash with plenty of soap and water  
Take off contaminated clothing and wash it before reuse  
If skin irritation or rash occurs: Get medical advice/attention

**Precautionary Statements - Storage**

Store locked up

**Precautionary Statements - Disposal**

Dispose of contents/container to an approved waste disposal plant

**Other Hazards**

Toxic to aquatic life with long lasting effects

**Unknown Acute Toxicity**

10-15% of the mixture consists of ingredient(s) of unknown toxicity

### 3. COMPOSITION/INFORMATION ON INGREDIENTS

Chemical Name	CAS No	Weight-%
Polymer of epichlorohydrin and bisphenol A	25085-99-8	80-90
Amorphous Silica	67762-90-7	6.15
Resin Blend	PROPRIETARY	5-10
(3-Glycidyoxypropyl)trimethoxysilane	2530-83-8	1-3
Carbon Black	1333-86-4	0-1

\*\*If Chemical Name/CAS No is "proprietary" and/or Weight-% is listed as a range, the specific chemical identity and/or percentage of composition has been withheld as a trade secret.\*\*

### 4. FIRST-AID MEASURES

**First Aid Measures**

<b>General Advice</b>	Provide this SDS to medical personnel for treatment.
<b>Eye Contact</b>	Rinse cautiously with water for several minutes. Remove contact lenses, if present and easy to do. Continue rinsing. Get medical attention.
<b>Skin Contact</b>	Wash off immediately with soap and plenty of water while removing all contaminated clothes and shoes. If skin irritation or rash occurs: Get medical advice/attention.
<b>Inhalation</b>	Remove exposed individual(s) to fresh air for 20 minutes. Consult a physician / poison center if individual's condition declines or if symptoms persist.

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**Ingestion**

Clean mouth with water and drink afterwards plenty of water. Seek medical attention.

**Most important symptoms and effects****Symptoms**

Eye, skin, and/or respiratory irritation. Exposed individuals may experience eye tearing, redness and discomfort. Will cause gastrointestinal tract irritation.

**Indication of any immediate medical attention and special treatment needed****Notes to Physician**

Treat symptomatically.

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**5. FIRE-FIGHTING MEASURES**

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**Suitable Extinguishing Media**CO<sub>2</sub>, dry chemical, foam and water fog.**Unsuitable Extinguishing Media** Not determined.**Specific Hazards Arising from the Chemical**

Product is not flammable.

**Protective equipment and precautions for firefighters**

As in any fire, wear self-contained breathing apparatus pressure-demand, MSHA/NIOSH (approved or equivalent) and full protective gear.

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**6. ACCIDENTAL RELEASE MEASURES**

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**Personal precautions, protective equipment and emergency procedures****Personal Precautions**

Wear protective clothing as described in Section 8 of this safety data sheet.

**Environmental Precautions**

Prevent entry into waterways, sewers, basements or confined areas. See Section 12 for additional Ecological Information.

**Methods and material for containment and cleaning up****Methods for Containment**

Prevent further leakage or spillage if safe to do so. Contain with inert material.

**Methods for Clean-Up**

Soak up with inert absorbent material. Place in appropriate containers for disposal. Discard any product, residue, disposable container or liner in full compliance with federal, state, and local regulations.

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**7. HANDLING AND STORAGE**

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**Precautions for safe handling****Advice on Safe Handling**

Obtain special instructions before use. Do not handle until all safety precautions have been read and understood. Handle in accordance with good industrial hygiene and safety practice. Avoid contact with skin, eyes or clothing. Keep out of the reach of children. Use personal protection recommended in Section 8. Wash face, hands, and any exposed skin thoroughly after handling. Avoid breathing dust/fume/gas/mist/vapors/spray. Contaminated work clothing should not be allowed out of the workplace.

**Conditions for safe storage, including any incompatibilities****Storage Conditions**

Keep container tightly closed and store in a cool, dry and well-ventilated place. Keep locked up and out of reach of children.

**Incompatible Materials**

Acids, Amines, Mercaptans, Strong oxidizing agents.

## 8. EXPOSURE CONTROLS/PERSONAL PROTECTION

### Exposure Guidelines

Chemical Name	ACGIH TLV	OSHA PEL	NIOSH IDLH
Carbon Black 1333-86-4	TWA: 3 mg/m <sup>3</sup> inhalable fraction	TWA: 3.5 mg/m <sup>3</sup> (vacated) TWA: 3.5 mg/m <sup>3</sup>	IDLH: 1750 mg/m <sup>3</sup> TWA: 3.5 mg/m <sup>3</sup> TWA: 0.1 mg/m <sup>3</sup> Carbon black in presence of Polycyclic aromatic hydrocarbons PAH

### Appropriate engineering controls

**Engineering Controls** Mechanical ventilation or local exhaust ventilation is recommended.

### Individual protection measures, such as personal protective equipment

**Eye/Face Protection** Goggles.

**Skin and Body Protection** Solvent resistant gloves. Wear suitable protective clothing.

**Respiratory Protection** Wear an appropriate NIOSH/MSHA approved respirator if ventilation is inadequate.

**General Hygiene Considerations** Avoid contact with skin, eyes and clothing. After handling this product, wash hands before eating, drinking, or smoking. If contact occurs, remove contaminated clothing. If needed, take first aid action shown on section 4 of this SDS. Launder contaminated clothing before reuse.

## 9. PHYSICAL AND CHEMICAL PROPERTIES

### Information on basic physical and chemical properties

<b>Physical State</b>	Paste	<b>Odor</b>	Not determined
<b>Appearance</b>	Black paste	<b>Odor Threshold</b>	Not determined
<b>Color</b>	Black		

<u>Property</u>	<u>Values</u>	<u>Remarks • Method</u>
<b>pH</b>	Not determined	
<b>Melting Point/Freezing Point</b>	Not determined	
<b>Boiling Point/Boiling Range</b>	Not determined	
<b>Flash Point</b>	> 93.33 °C / > 200 °F	
<b>Evaporation Rate</b>	Not determined	
<b>Flammability (Solid, Gas)</b>	Not determined	
<b>Upper Flammability Limits</b>	Not determined	
<b>Lower Flammability Limit</b>	Not determined	
<b>Material V.O.C.</b>	Negligible	
<b>Vapor Pressure</b>	Not determined	
<b>Vapor Density</b>	Not determined	
<b>Specific Gravity</b>	1.08	(1=Water)
<b>Water Solubility</b>	Insoluble in water	
<b>Solubility in other solvents</b>	Not determined	
<b>Partition Coefficient</b>	Not determined	
<b>Auto-ignition Temperature</b>	Not determined	
<b>Decomposition Temperature</b>	Not determined	
<b>Kinematic Viscosity</b>	Not determined	
<b>Dynamic Viscosity</b>	Not determined	
<b>Explosive Properties</b>	Not determined	
<b>Oxidizing Properties</b>	Not determined	

## 10. STABILITY AND REACTIVITY

### Reactivity

Not reactive under normal conditions.

### Chemical Stability

Stable under recommended storage conditions.

### Possibility of Hazardous Reactions

None under normal processing.

**Hazardous Polymerization** Hazardous polymerization does not occur.

### Conditions to Avoid

Heat, flames and sparks. Keep out of reach of children.

### Incompatible Materials

Acids, Amines, Mercaptans, Strong oxidizing agents.

### Hazardous Decomposition Products

HES, AMINES, CO, CO<sub>2</sub>, H<sub>2</sub>S, SO<sub>2</sub>, NO<sub>2</sub>.

## 11. TOXICOLOGICAL INFORMATION

### Information on likely routes of exposure

#### Product Information

**Eye Contact** Causes serious eye irritation.

**Skin Contact** Causes skin irritation. May cause an allergic skin reaction.

**Inhalation** May cause irritation if inhaled.

**Ingestion** May cause gastrointestinal irritation, nausea, diarrhea, and vomiting.

### Component Information

Chemical Name	Oral LD50	Dermal LD50	Inhalation LC50
Polymer of epichlorohydrin and bisphenol A 25085-99-8	>2000 mg/kg (rat)	>2000 mg/kg (rabbit)	-
(3-Glycidyloxypropyl)trimethoxysilane 2530-83-8	= 22600 µL/kg ( Rat )	= 3970 µL/kg ( Rabbit )	-
Carbon Black 1333-86-4	> 15400 mg/kg ( Rat )	> 3 g/kg ( Rabbit )	-

### Information on physical, chemical and toxicological effects

**Symptoms** Please see section 4 of this SDS for symptoms.

### Delayed and immediate effects as well as chronic effects from short and long-term exposure

**Sensitization** May cause an allergic skin reaction.

**Carcinogenicity**

Suspected of causing cancer.

Chemical Name	ACGIH	IARC	NTP	OSHA
Carbon Black 1333-86-4	A3	Group 2B		X

*ACGIH (American Conference of Governmental Industrial Hygienists)**A3 - Animal Carcinogen**IARC (International Agency for Research on Cancer)**Group 2B - Possibly Carcinogenic to Humans**OSHA (Occupational Safety and Health Administration of the US Department of Labor)**X - Present***Numerical measures of toxicity**

Not determined

**Unknown Acute Toxicity**

10-15% of the mixture consists of ingredient(s) of unknown toxicity.

**12. ECOLOGICAL INFORMATION****Ecotoxicity**

Toxic to aquatic life with long lasting effects.

**Component Information**

Chemical Name	Algae/aquatic plants	Fish	Toxicity to microorganisms	Crustacea
Carbon Black 1333-86-4				5600: 24 h Daphnia magna mg/L EC50

**Persistence/Degradability**

Not determined.

**Bioaccumulation**

Not determined.

**Mobility**

Not determined

**Other Adverse Effects**

Not determined

**13. DISPOSAL CONSIDERATIONS****Waste Treatment Methods****Disposal of Wastes**

Disposal should be in accordance with applicable regional, national and local laws and regulations.

**Contaminated Packaging**

Disposal should be in accordance with applicable regional, national and local laws and regulations.

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## 14. TRANSPORT INFORMATION

<b>Note</b>	Please see current shipping paper for most up to date shipping information, including exemptions and special circumstances.
<b>DOT</b>	Not regulated
<b>IATA</b>	Not regulated
<b>IMDG</b>	
<b>Marine Pollutant</b>	This material may meet the definition of a marine pollutant

## 15. REGULATORY INFORMATION

### International Inventories

Not determined

### Legend:

*TSCA - United States Toxic Substances Control Act Section 8(b) Inventory*

*DSL/NDSL - Canadian Domestic Substances List/Non-Domestic Substances List*

*EINECS/ELINCS - European Inventory of Existing Chemical Substances/European List of Notified Chemical Substances*

*ENCS - Japan Existing and New Chemical Substances*

*IECSC - China Inventory of Existing Chemical Substances*

*KECL - Korean Existing and Evaluated Chemical Substances*

*PICCS - Philippines Inventory of Chemicals and Chemical Substances*

### US Federal Regulations

#### SARA 313

Not determined

### US State Regulations

#### California Proposition 65

This product contains the following Proposition 65 chemicals.

Chemical Name	California Proposition 65
Carbon Black - 1333-86-4	Carcinogen

#### U.S. State Right-to-Know Regulations

Chemical Name	New Jersey	Massachusetts	Pennsylvania
Carbon Black 1333-86-4	X	X	X

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## 16. OTHER INFORMATION

<b><u>NFPA</u></b>	<b>Health Hazards</b> Not determined	<b>Flammability</b> Not determined	<b>Instability</b> Not determined	<b>Special Hazards</b> Not determined
<b><u>HMIS</u></b>	<b>Health Hazards</b> 2	<b>Flammability</b> 1	<b>Physical Hazards</b> 0	<b>Personal Protection</b> Not determined

Revision Date: 5/15/2024

### Disclaimer

The information provided in this Safety Data Sheet is correct to the best of our knowledge, information and belief at the date of its publication. The information given is designed only as a guidance for safe handling, use, processing, storage, transportation, disposal and release and is not to be considered a warranty or quality specification. The information relates only to the specific material designated and may not be valid for such material used in combination with any other materials or in any process, unless specified in the text.

**End of Safety Data Sheet**



# Safety Data Sheet

## 1. IDENTIFICATION

**Product Identifier**

**Product Name** AUTOBOND RAPID-30 ADHESIVE - HARDENER

**Other means of identification**

**Product Code** 7871 - Hardener (Part B)

**Recommended use of the chemical and restrictions on use**

**Recommended Use** Repair Adhesive/Surfacer.

**Details of the supplier of the safety data sheet**

Autokote Systems, LLC  
119 Business Circle  
Thomasville, Ga. 31792

Mailing Address:  
P.O. Box 3246  
Thomasville, Ga. 31799

**Emergency Telephone Number** CHEMTREC +1 (800) 424-9300 (Inside the US)  
CHEMTREC International +1 (703) 527-3887 (Outside the US, collect calls accepted)

## 2. HAZARDS IDENTIFICATION

**Appearance** Translucent viscous liquid **Physical State** Viscous liquid

**Classification**

Skin corrosion/irritation	Category 2
Serious eye damage/eye irritation	Category 2

**Signal Word**

Warning

**Hazard Statements**

Causes serious eye irritation  
Causes skin irritation



**Precautionary Statements - Prevention**

Wash face, hands and any exposed skin thoroughly after handling  
Wear protective gloves/protective clothing/eye protection/face protection

**Precautionary Statements - Response**

IF IN EYES: Rinse cautiously with water for several minutes. Remove contact lenses, if present and easy to do. Continue rinsing  
Get medical attention  
IF ON SKIN: Wash with plenty of soap and water  
Take off contaminated clothing and wash it before reuse  
If skin irritation or rash occurs: Get medical advice/attention

#### **Precautionary Statements - Disposal**

Dispose of contents/container to an approved waste disposal plant

#### **Unknown Acute Toxicity**

100% of the mixture consists of ingredient(s) of unknown toxicity

### **3. COMPOSITION/INFORMATION ON INGREDIENTS**

<b>Chemical Name</b>	<b>CAS No</b>	<b>Weight-%</b>
Polyamine-Polymercaptan Blend	TRADE SECRET	90-99
Amorphous Silica	67762-90-7	1-5

\*\*If Chemical Name/CAS No is "proprietary" and/or Weight-% is listed as a range, the specific chemical identity and/or percentage of composition has been withheld as a trade secret.\*\*

### **4. FIRST-AID MEASURES**

#### **First Aid Measures**

<b>General Advice</b>	Provide this SDS to medical personnel for treatment.
<b>Eye Contact</b>	Rinse cautiously with water for several minutes. Remove contact lenses, if present and easy to do. Continue rinsing. Call a physician.
<b>Skin Contact</b>	Wash off immediately with soap and plenty of water while removing all contaminated clothes and shoes. If skin irritation or rash occurs: Get medical advice/attention.
<b>Inhalation</b>	Remove exposed individual(s) to fresh air for 20 minutes. Consult a physician / poison center if individual's condition declines or if symptoms persist.
<b>Ingestion</b>	Clean mouth with water and drink afterwards plenty of water.

#### **Most important symptoms and effects**

<b>Symptoms</b>	Irritation to skin and eyes. Exposed individuals may experience eye tearing, redness and discomfort. Will cause gastrointestinal tract irritation. May cause an allergic skin reaction.
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#### **Indication of any immediate medical attention and special treatment needed**

<b>Notes to Physician</b>	Treat symptomatically.
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## 5. FIRE-FIGHTING MEASURES

### Suitable Extinguishing Media

CO<sub>2</sub>, dry chemical, foam and water fog.

**Unsuitable Extinguishing Media** Not determined.

### Specific Hazards Arising from the Chemical

Product is not flammable.

### Protective equipment and precautions for firefighters

As in any fire, wear self-contained breathing apparatus pressure-demand, MSHA/NIOSH (approved or equivalent) and full protective gear.

## 6. ACCIDENTAL RELEASE MEASURES

### Personal precautions, protective equipment and emergency procedures

**Personal Precautions** Wear protective clothing as described in Section 8 of this safety data sheet.

**Environmental Precautions** Prevent entry into waterways, sewers, basements or confined areas. See Section 12 for additional Ecological Information.

### Methods and material for containment and cleaning up

**Methods for Containment** Prevent further leakage or spillage if safe to do so. Contain with inert material.

**Methods for Clean-Up** Soak up with inert absorbent material. Place in appropriate containers for disposal. Discard any product, residue, disposable container or liner in full compliance with federal, state, and local regulations.

## 7. HANDLING AND STORAGE

### Precautions for safe handling

**Advice on Safe Handling** Handle in accordance with good industrial hygiene and safety practice. Avoid contact with skin, eyes or clothing. Keep out of the reach of children. Wash face, hands, and any exposed skin thoroughly after handling. Use personal protection recommended in Section 8. Avoid breathing dust/fume/gas/mist/vapors/spray. Contaminated work clothing should not be allowed out of the workplace.

### Conditions for safe storage, including any incompatibilities

**Storage Conditions** Keep container tightly closed and store in a cool, dry and well-ventilated place. Keep locked up and out of reach of children.

**Incompatible Materials** Acids, Amines, Mercaptans, Strong oxidizing agents.

## 8. EXPOSURE CONTROLS/PERSONAL PROTECTION

**Exposure Guidelines** No exposure limits noted for ingredient(s) The following information is given as general guidance

### Appropriate engineering controls

**Engineering Controls** Mechanical ventilation or local exhaust ventilation is recommended.

## Individual protection measures, such as personal protective equipment

<b>Eye/Face Protection</b>	Goggles.
<b>Skin and Body Protection</b>	Solvent resistant gloves. Wear suitable protective clothing.
<b>Respiratory Protection</b>	Wear an appropriate NIOSH/MSHA approved respirator if ventilation is inadequate.

**General Hygiene Considerations** Avoid contact with skin, eyes and clothing. After handling this product, wash hands before eating, drinking, or smoking. If contact occurs, remove contaminated clothing. If needed, take first aid action shown on section 4 of this SDS. Launder contaminated clothing before reuse.

## 9. PHYSICAL AND CHEMICAL PROPERTIES

### Information on basic physical and chemical properties

<b>Physical State</b>	Viscous liquid	<b>Odor</b>	Not determined
<b>Appearance</b>	Translucent viscous liquid	<b>Odor Threshold</b>	Not determined
<b>Color</b>	Clear		

<u>Property</u>	<u>Values</u>	<u>Remarks • Method</u>
<b>pH</b>	Not determined	
<b>Melting Point/Freezing Point</b>	Not determined	
<b>Boiling Point/Boiling Range</b>	316 °C / 601 °F	
<b>Flash Point</b>	157 °C / 315 °F	COC
<b>Evaporation Rate</b>	Not determined	
<b>Flammability (Solid, Gas)</b>	Not determined	
<b>Upper Flammability Limits</b>	Not determined	
<b>Lower Flammability Limit</b>	Not determined	
<b>Vapor Pressure</b>	0.01 mmHG	
<b>Vapor Density</b>	9.0	(Air=1)
<b>Specific Gravity</b>	1.20	(1=Water)
<b>Water Solubility</b>	Slightly soluble	
<b>Solubility in other solvents</b>	Not determined	
<b>Partition Coefficient</b>	Not determined	
<b>Auto-ignition Temperature</b>	Not determined	
<b>Decomposition Temperature</b>	Not determined	
<b>Kinematic Viscosity</b>	Not determined	
<b>Dynamic Viscosity</b>	Not determined	
<b>Explosive Properties</b>	Not determined	
<b>Oxidizing Properties</b>	Not determined	
<b>VOC Content</b>	0%	

## 10. STABILITY AND REACTIVITY

### Reactivity

Not reactive under normal conditions.

### Chemical Stability

Stable under recommended storage conditions.

### Possibility of Hazardous Reactions

None under normal processing.

**Hazardous Polymerization** Hazardous polymerization does not occur.

### Conditions to Avoid

Heat, flames and sparks. Keep out of reach of children.

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**Incompatible Materials**

Acids, Amines, Mercaptans, Strong oxidizing agents.

**Hazardous Decomposition Products**

HES, AMINES, CO, CO<sub>2</sub>, H<sub>2</sub>S, SO<sub>2</sub>, NO<sub>2</sub>.

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**11. TOXICOLOGICAL INFORMATION**

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**Information on likely routes of exposure****Product Information**

<b>Eye Contact</b>	Causes serious eye irritation.
<b>Skin Contact</b>	Causes skin irritation. Prolonged contact may cause redness and irritation.
<b>Inhalation</b>	May cause irritation if inhaled.
<b>Ingestion</b>	May cause gastrointestinal irritation, nausea, diarrhea, and vomiting.

**Component Information****Information on physical, chemical and toxicological effects**

<b>Symptoms</b>	Please see section 4 of this SDS for symptoms.
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**Delayed and immediate effects as well as chronic effects from short and long-term exposure**

<b>Carcinogenicity</b>	This product does not contain any carcinogens or potential carcinogens as listed by OSHA, IARC or NTP.
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**Numerical measures of toxicity**

Not determined

<b>Unknown Acute Toxicity</b>	100% of the mixture consists of ingredient(s) of unknown toxicity.
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**12. ECOLOGICAL INFORMATION**

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**Ecotoxicity**

An environmental hazard cannot be excluded in the event of unprofessional handling or disposal.

**Persistence/Degradability**

Not determined.

**Bioaccumulation**

Not determined.

**Mobility**

Not determined

**Other Adverse Effects**

Not determined

### 13. DISPOSAL CONSIDERATIONS

#### Waste Treatment Methods

<b>Disposal of Wastes</b>	Disposal should be in accordance with applicable regional, national and local laws and regulations.
<b>Contaminated Packaging</b>	Disposal should be in accordance with applicable regional, national and local laws and regulations.

### 14. TRANSPORT INFORMATION

<b>Note</b>	Please see current shipping paper for most up to date shipping information, including exemptions and special circumstances.
<b>DOT</b>	Not regulated
<b>IATA</b>	Not regulated
<b>IMDG</b>	Not regulated

### 15. REGULATORY INFORMATION

#### International Inventories

Not determined

#### **Legend:**

*TSCA - United States Toxic Substances Control Act Section 8(b) Inventory*

*DSL/NDSL - Canadian Domestic Substances List/Non-Domestic Substances List*

*EINECS/ELINCS - European Inventory of Existing Chemical Substances/European List of Notified Chemical Substances*

*ENCS - Japan Existing and New Chemical Substances*

*IECSC - China Inventory of Existing Chemical Substances*

*KECL - Korean Existing and Evaluated Chemical Substances*

*PICCS - Philippines Inventory of Chemicals and Chemical Substances*

#### US Federal Regulations

##### **SARA 313**

Not determined

#### US State Regulations

##### **U.S. State Right-to-Know Regulations**

Not determined

## 16. OTHER INFORMATION

**NFPA**

**Health Hazards**

**Flammability**

**Instability**

**Special Hazards**

**HMIS**

Not determined

Not determined

Not determined

Not determined

**Health Hazards**

**Flammability**

**Physical Hazards**

**Personal Protection**

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Not determined

Revision Date:

5/15/2024

**Disclaimer**

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**End of Safety Data Sheet**